



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 18.09.2019

Version number 4

Revision: 18.09.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: Otoform A flex**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Application of the substance / the mixture** Impression material
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Dreve Otoplastik GmbH
Max-Planck-Straße 31
59423 Unna / Germany
Tel.: ++49 2303 / 8807-0
Fax.: ++49 2303 / 8807-29
- **Further information obtainable from:**
Department Research & Development
Fax: ++49 2303 / 8807-562
Email: sicherheitsdatenblatt@dreve.de
- **1.4 Emergency telephone number:**
Tel.: ++ 49 211 / 797-3350
Plant Fire Department Henkel

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
The product is not classified, according to the CLP regulation.
- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008** Void
- **Hazard pictograms** Void
- **Signal word** Void
- **Hazard statements** Void
- **Additional information:**
Safety data sheet available on request.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
- **Description:** Addition-vulcanising 2-component silicone

· **Dangerous components:**

CAS: 14464-46-1	cristobalite	10-25%
EINECS: 238-455-4	⚠ STOT RE 1, H372	
CAS: 8042-47-5	White mineral oil, petroleum	2.5-10%
EINECS: 232-455-8	⚠ Asp. Tox. 1, H304	
CAS: 9005-25-8	Starch	2.5-10%
EINECS: 232-679-6	substance with a Community workplace exposure limit	

(Contd. on page 2)



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 18.09.2019

Version number 4

Revision: 18.09.2019

Trade name: Otoform A flex

(Contd. of page 1)

CAS: 93685-79-1 EINECS: 297-627-7	Isoparaffin-mixture C12, C16 and C20 ⚠ Asp. Tox. 1, H304	2.5-10%
CAS: 8002-74-2 EINECS: 232-315-6	Paraffin waxes and Hydrocarbon waxes substance with a Community workplace exposure limit	2.5-10%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** No special measures required.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:**
Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Do not induce vomiting.
Call a doctor immediately.
- **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
Use fire extinguishing methods suitable to surrounding conditions.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**
No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Avoid contact with eyes.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **6.4 Reference to other sections**
No dangerous substances are released.
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** When using do not eat, drink or smoke.

(Contd. on page 3)



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 18.09.2019

Version number 4

Revision: 18.09.2019

Trade name: Otoform A flex

(Contd. of page 2)

- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Keep container tightly sealed.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** None.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**

Ingredients with limit values that require monitoring at the workplace:	
9005-25-8 Starch	
WEL	Long-term value: 10* 4** mg/m ³ *total inhalable **respirable
8002-74-2 Paraffin waxes and Hydrocarbon waxes	
WEL	Short-term value: 6 mg/m ³ Long-term value: 2 mg/m ³

- **Additional information:** The lists valid during the making were used as basis.

- **8.2 Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

The usual precautionary measures are to be adhered to when handling chemicals.

- **Respiratory protection:** Not required.

- **Protection of hands:** Not required.

- **Material of gloves** Not applicable.

- **Penetration time of glove material** Not applicable.

- **Eye protection:** Goggles recommended during refilling

- **Body protection:** Protective work clothing

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Viscous
-------	---------

Colour:	Turquoise
---------	-----------

Odour:	Characteristic
--------	----------------

Odour threshold:	Not determined.
------------------	-----------------

pH-value:	Not determined.
-----------	-----------------

- **Change in condition**

Melting point/freezing point:	Undetermined.
-------------------------------	---------------

Initial boiling point and boiling range:	>300 °C
--	---------

Flash point:	>130 °C
--------------	---------

Flammability (solid, gas):	Not applicable.
----------------------------	-----------------

(Contd. on page 4)



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 18.09.2019

Version number 4

Revision: 18.09.2019

Trade name: Otoform A flex

(Contd. of page 3)

· Ignition temperature:	>400 °C
· Decomposition temperature:	> 200 °C
· Auto-ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Oxidising properties	Not determined Not applicable.
· Vapour pressure at 20 °C:	<100 hPa
· Density at 20 °C:	1.25 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with water:	Not miscible or difficult to mix.
· Partition coefficient: n-octanol/water:	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Solids content:	0.0 %
· 9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No dangerous reactions if used according to specifications.
- **10.2 Chemical stability** Stable if used according to specifications.
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.

(Contd. on page 5)



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 18.09.2019

Version number 4

Revision: 18.09.2019

Trade name: **Otoform A flex**

(Contd. of page 4)

- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation** Disposal must be made according to official regulations.

European waste catalogue	
HP5	Specific Target Organ Toxicity (STOT)/Aspiration Toxicity

- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

- | | |
|--|-----------------|
| · 14.1 UN-Number | |
| · ADR, ADN, IMDG, IATA | Void |
| · 14.2 UN proper shipping name | |
| · ADR, ADN, IMDG, IATA | Void |
| · 14.3 Transport hazard class(es) | |
| · ADR, ADN, IMDG, IATA | |
| · Class | Void |
| · 14.4 Packing group | |
| · ADR, IMDG, IATA | Void |
| · 14.5 Environmental hazards: | |
| · Marine pollutant: | No |
| · 14.6 Special precautions for user | Not applicable. |
| · 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code | Not applicable. |

(Contd. on page 6)



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 18.09.2019

Version number 4

Revision: 18.09.2019

Trade name: **Otoform A flex**

(Contd. of page 5)

· UN "Model Regulation":	Void
--------------------------	------

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
H304 May be fatal if swallowed and enters airways.
H372 Causes damage to organs through prolonged or repeated exposure.
- **Department issuing SDS:** Department Research & Development
- **Contact:** Dr. Thomas Veit, Lothar Sutor
- **Abbreviations and acronyms:**
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
ICAO: International Civil Aviation Organisation
ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1
Asp. Tox. 1: Aspiration hazard – Category 1

GB